

June 4, 2024

Technical Service Bulletin – 05

Mustang Dark Horse R Engine Cooling – Grill Modifications

Issue: Some Mustang Dark Horse R's have experienced high engine coolant temperatures on track.

Action: Follow the procedure to modify the upper and lower grills.

Procedure:

- Remove the front fascia
- Remove the upper grill from the fascia
 - Modify the upper grill as shown
 - Install the wire mesh using safety wire as shown
- Remove the lower grill
 - Remove the brake ducts by drilling out 4 rivets per duct
 - Modify the lower grill as shown
 - Install the wire mesh with safety wire as shown
 - Reinstall the brake ducts using rivets
- Reinstall the front fascia





NO OTHER MODIFICATIONS ARE ALLOWED